



UOP N.V. Noorderlaan 147, B-2030 Antwerp, Belgium

*DU A M 501-20162*

**AUTOMATIC BUTTERFLY VALVE**

*11.12.10.19*

**PROJECT SPECIFICATION**

Number  
E-H6279-241  
Sheet : 7 of 15  
By : F. Heyman

Rev.  
3

R  
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V

1	TAG NO.	
2		U-XV55016, 55026, 55036, 55046, 55056, 55066
3	QUANTITY	
4	SERVICE	6
5	MEDIUM   COMPOSITION   MOLECULAR WEIGHT	EQUALISATION 3
6	AMBIENT TEMPERATURE MIN. / MAX.	HYDROGEN / H2 / 2,02
7	MINIMUM DESIGN METAL TEMPERATURE	- 46 / + 36 °C ACTUATOR POSITIONER LIMIT SW ( note 1)
8	OPERATING TEMPERATURE MIN. / MAX.	-34 °C FOR VALVE BODY AND SEALS
9	OPERATING FLOW COND. 1 / 2 / 3	38.0 / 43.0 °C
10	PRESSURE UPSTREAM COND. 1 / 2 / 3	xxx / xxx / 21070 Nm <sup>2</sup> /h
11	DP COND. 1 / 2 / 3	xxx / xxx / 6,65 kg/cm <sup>2</sup> g
12	DP IN CLOSED POSITION	xxx / xxx / 0,34 kg/cm <sup>2</sup>
13	REQUIRED C <sub>v</sub> COND. 1 / 2 / 3	20,0 kg/cm <sup>2</sup>
14	VALVE BODY SIZE   RATING   STYLE	xxx / xxx / 162
15	SELECTED CV   CHARACTERISTIC	DN 80 / 300 lbs / DOUBLE FLANGED
16	BODY MATERIAL	180 / ON-OFF
17	FLANGE RATING   FLANGE FACE FINISH	ASTM 352 LCB (-34°C)
18	FACE TO FACE STD.   FACE TO FACE LENGTH	300 lbs / SMOOTH FINISH 3.2 - 6.3 μmRA LARGE FEMALE FACE ANSI B16.5a / 180MM
19	VALVE SERVICE STANDARD	PSA HIGH CYCLING DUTY
20	VALVE CYCLIC SERVICE UNI / BI-DIRECTIONAL	BI-DIRECTIONAL
21	VALVE INITIAL CONTROL POSITION	
22	SHAFT POSITION FLOW DOWN / UPSTREAM	FLOW SHAFT DOWNSTREAM
23	BEARINGS AND EXCLUDER RING MATERIAL	HIGH CYCLE UPGRADE KIT
24	SHAFT PACKING TYPE   MATERIAL	LIFE LOADED / PTFE
25	DISC   PINS   SHAFT MATERIAL	ASTM A487 CA 6 NM / MFR STD / ASME 420
26	SEAT TYPE   MATERIAL	SOFT SEAT / FKM (VITON)
27	LEAKAGE RATE (CLASS TO B16.104)	CLASS VI BUBBLE TIGHT
28	ACTUATOR TYPE / MOUNTING POSITION	PISTON, SPRING RETURN / A-HU
29	ACTUATOR SIZE / AIR CONNECTION SIZE	B1JU10/40C / 3/8" NPT
30	AIR SUPPLY PRESSURE MIN. / NORM. / MAX.	3,5 / 4,5 / 6,0 kg/cm <sup>2</sup> g
31	SPRING TYPE / ACTION	SINGLE SPRING / SPRING TO CLOSE
32	NUMBER OF CYCLES PER YEAR	+ / - 200000
33	VALVE DUTY ON/OFF or CONTROL	HIGH CYCLE DUTY / ON-OFF
34	VALVE POSITIONER MODEL	NOT REQUIRED
35	POSITIONER TYPE	
36	CALIBRATED RANGE	
37	AIR SUPPLY PRESSURE / AIR CONNECTION	
38	AIR FILTER / REGULATOR	4,5 kg/cm <sup>2</sup> g / NPTF
39	SOLENOID	NOT REQUIRED
40	PROXIMITY SWITCH / POSITION	SOLENOID INSTALLED BY OTHERS
41	TRAVEL STOP	SolaR, EEx ia IIC T6 / CLOSED STONE1 SR
42	TUBING & FITTING MATERIAL / SIZE	STANDARD
43	VALVE SUPPLIER	NOT REQUIRED
44	VALVE TYPE NO	METSO AUTOMATION
45	REMARKS :	3" CL300 AC25 B1JU10/40LS /
46		
47		

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*[Signature]*  
C.B. Лохматов

UOP N.V. Noorderlaan 147, B-2030 Antwerp, Belgium

**AUTOMATIC BUTTERFLY VALVE**

**PROJECT SPECIFICATION**

Number

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By : F. Heyman

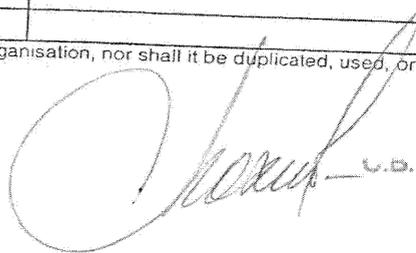
Rev.

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1	TAG NO.	
2		U-XV55015, 55025, 55035, 55045, 55055, 55065
3	QUANTITY	U-XV55075, 55085, 55095, 55105, 55115, 55125
4	SERVICE	12
5	MEDIUM   COMPOSITION   MOLECULAR WEIGHT	EQUALISATION 1 & 2
6	AMBIENT TEMPERATURE MIN. / MAX.	HYDROGEN / H2 / 2,02
7	MINIMUM DESIGN METAL TEMPERATURE	- 46 /+ 36 °C ACTUATOR POSITIONER LIMIT SW ( note 1)
8	OPERATING TEMPERATURE MIN. / MAX.	-34 °C FOR VALVE BODY AND SEALS
9	OPERATING FLOW COND. 1 / 2 / 3	43,0 / 43,0 °C
10	PRESSURE UPSTREAM COND. 1 / 2 / 3	43920 / xxx / 53980 Nm <sup>2</sup> /h
11	DP COND. 1 / 2 / 3	10,55 / xxx / 14,82 kg/cm <sup>2</sup> g
12	DP IN CLOSED POSITION	0,35 / xxx / 0,38 kg/cm <sup>2</sup>
13	REQUIRED C <sub>v</sub> COND. 1 / 2 / 3	20,0 kg/cm <sup>2</sup>
14	VALVE BODY SIZE   RATING   STYLE	272 / xxx / 272
15	SELECTED CV   CHARACTERISTIC	DN 100 / 300 lbs / DOUBLE FLANGED
16	BODY MATERIAL	400 / ON - OFF
17	FLANGE RATING   FLANGE FACE FINISH	ASTM 352 LCB (-34°C)
18	FACE TO FACE STD.   FACE TO FACE LENGTH	300 lbs / SMOOTH FINISH 3.2 - 6.3 μmRA
19	VALVE SERVICE STANDARD	LARGE FEMALE FACE ANSI B16.5a / 190MM
20	VALVE CYCLIC SERVICE UNI / BI-DIRECTIONAL	PSA HIGH CYCLING DUTY
21	VALVE INITIAL CONTROL POSITION	BI-DIRECTIONAL
22	SHAFT POSITION FLOW DOWN / UPSTREAM	
23	BEARINGS AND EXCLUDER RING MATERIAL	FLOW SHAFT DOWNSTREAM
24	SHAFT PACKING TYPE   MATERIAL	HIGH CYCLE UPGRADE KIT
25	DISC   PINS   SHAFT MATERIAL	LIFE LOADED / PTFE
26	SEAT TYPE   MATERIAL	ASTM A487 CA 6 NM / MFR STD / ASME 420
27	LEAKAGE RATE (CLASS TO B16.104)	SOFT SEAT / FKM (VITON)
28	ACTUATOR TYPE / MOUNTING POSITION	CLASS VI BUBBLE TIGHT
29	ACTUATOR SIZE / AIR CONNECTION SIZE	PISTON, SPRING RETURN / A-HU
30	AIR SUPPLY PRESSURE MIN. / NORM. / MAX.	B1JU10/40C / 3/8" NPT
31	SPRING TYPE / ACTION	3,5 / 4,5 / 6,0 kg/cm <sup>2</sup> g
32	NUMBER OF CYCLES PER YEAR	SINGLE SPRING / SPRING TO CLOSE
33	VALVE DUTY ON/OFF or CONTROL	+ / - 400000
34	VALVE POSITIONER MODEL	HIGH CYCLE DUTY / ON/OFF
35	POSITIONER TYPE	NOT REQUIRED
36	CALIBRATED RANGE	
37	AIR SUPPLY PRESSURE / AIR CONNECTION	
38	AIR FILTER / REGULATOR	4,5 kg/cm <sup>2</sup> g / NPTF
39	SOLENOID	NOT REQUIRED
40	PROXIMITY SWITCH / POSITION	SOLENOID INSTALLED BY OTHERS
41	TRAVEL STOP	STONEL SR44B2MDS, EE x ia IIC T6 / CLOSED
42	TUBING & FITTING MATERIAL / SIZE	STANDARD
43	VALVE SUPPLIER	NOT REQUIRED
44	VALVE TYPE NO.	METSO
45	REMARKS :	4" CL300 MAPAG AC 25 B1JU10/40C -LS /
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C.B. Joxma

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**AUTOMATIC BUTTERFLY VALVE**

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Rev.

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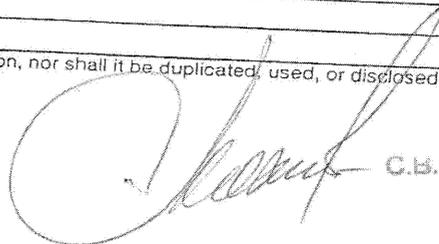
Sheet : 5 of 15

By : F. Heyman

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1	TAG NO.	
2		U-XCV55014, 55024, 55034, 55044, 55054, 55064
3	QUANTITY	U-XCV55074, 55084, 55094, 55104, 55114, 55124
4	SERVICE	12
5	MEDIUM   COMPOSITION   MOLECULAR WEIGHT	DUMP / PURGE
6	AMBIENT TEMPERATURE MIN. / MAX.	OFF GAS / H <sub>2</sub> , CO, CH <sub>4</sub> , CO <sub>2</sub> , H <sub>2</sub> O / 28,75
7	MINIMUM DESIGN METAL TEMPERATURE	-46 / +36 °C ACTUATOR POSITIONER LIMIT SW ( note 1)
8	OPERATING TEMPERATURE MIN. / MAX.	-34 °C FOR VALVE BODY AND SEALS
9	OPERATING FLOW COND. 1/2/3	28,0 / 28,0 °C
10	PRESSURE UPSTREAM COND. 1/2/3	2418 / 4610 / 8060 Nm <sup>2</sup> /h
11	DP COND. 1/2/3	1,95 / 0,50 / 1,95 kg/cm <sup>2</sup> g
12	DP IN CLOSED POSITION	1,6 / 0,008 / 1,6 kg/cm <sup>2</sup>
13	REQUIRED C <sub>v</sub> COND. 1/2/3	20,0 kg/cm <sup>2</sup>
14	VALVE BODY SIZE   RATING   STYLE	66,1 / 1819 / 221,7
15	SELECTED CV   CHARACTERISTIC	DN 200 / 300 lbs / DOUBLE FLANGED
16	BODY MATERIAL	1920 / EQUAL PERCENTAGE
17	FLANGE RATING   FLANGE FACE FINISH	ASTM 352 LCB (-34°C)
18	FACE TO FACE STD.   FACE TO FACE LENGTH	300 lbs / SMOOTH FINISH 3.2 - 6.3 μmRA
19	VALVE SERVICE STANDARD	LARGE FEMALE FACE ANSI B16.5a / 230MM
20	VALVE CYCLIC SERVICE UNI / BI-DIRECTIONAL	PSA HIGH CYCLING DUTY
21	VALVE INITIAL CONTROL POSITION	UNIDIRECTIONAL
22	SHAFT POSITION FLOW DOWN / UPSTREAM	0 - 25%
23	BEARINGS AND EXCLUDER RING MATERIAL	FLOW SHAFT DOWNSTREAM
24	SHAFT PACKING TYPE   MATERIAL	FOR HIGH CYCLE BUTTERFLY VALVE
25	DISC   PINS   SHAFT MATERIAL	LIFE LOADED GLANDPACKING / PTFE
26	SEAT TYPE   MATERIAL	ASTM A487 CA 6 NM / MFR STD / ASME 420
27	LEAKAGE RATE (CLASS TO B16.104)	SOFT SEAT / FKM (VITON)
28	ACTUATOR TYPE / MOUNTING POSITION	CLASS VI BUBBLE TIGHT
29	ACTUATOR SIZE / AIR CONNECTION SIZE	PISTON, SPRING RETURN / C-HU
30	AIR SUPPLY PRESSURE MIN. / NORM. / MAX.	B1JU16/55C / 1/2" NPT
31	SPRING TYPE / ACTION	3,5 / 4,5 / 6,0 kg/cm <sup>2</sup> g
32	NUMBER OF CYCLES PER YEAR	SINGLE SPRING / SPRING TO CLOSE
33	VALVE DUTY ON/OFF or CONTROL	+/- 100000
34	VALVE POSITIONER MODEL	HIGH CYCLE DUTY / CONTROL
35	POSITIONER TYPE	METSO, SMART ND8221/CXT EEx ia IIC T6
36	CALIBRATED RANGE	SMART ELECTRO / PNEUMATIC
37	AIR SUPPLY PRESSURE / AIR CONNECTION	4 - 20 mA
38	AIR FILTER / REGULATOR	4,5 kg/cm <sup>2</sup> g / NPTF
39	BOOSTER	NOT REQUIRED
40	VALVE POSITION TRANSMITTER	YES VALTEK 76403-999
41	TRAVEL STOP	0-100 % INCORPORATED IN POSITIONER EEx ia IIC T6
42	TUBING & FITTING MATERIAL / SIZE	STANDARD
43	VALVE SUPPLIER	FOR TUBE AND FITTINGS REFER TO E-H6279-241T
44	VALVE TYPE NO.	METSO
45	REMARKS :	8" CL300 MAPAG AC25 B1JU16/55C ND8221/ CXT1S1Y-I-Instg
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C.B. Floxmatos

UOP N.V. Noorderlaan 147, B-2030 Antwerp, Belgium

**AUTOMATIC BUTTERFLY VALVE**

**PROJECT SPECIFICATION**

Number

E-H6279-241

Sheet : 4 of 15

By : F. Heyman

Rev.  
3

R  
E  
V

1	TAG NO.	
2		U-XV55012, 55022, 55032, 55042, 55052, 55062
3	QUANTITY	U-XV55072, 55082, 55092, 55102, 55112, 55122
4	SERVICE	12
5	MEDIUM   COMPOSITION   MOLECULAR WEIGHT	PRODUCT
6	AMBIENT TEMPERATURE MIN. / MAX.	HYDROGEN / H2 / 2,02
7	MINIMUM DESIGN METAL TEMPERATURE	- 46 / + 36 °C ACTUATOR POSITIONER LIMIT SW ( note 1)
8	OPERATING TEMPERATURE MIN. / MAX.	-34 °C FOR VALVE BODY AND SEALS
9	OPERATING FLOW COND. 1 / 2 / 3	43,0 / 43,0 °C
10	PRESSURE UPSTREAM COND. 1 / 2 / 3	15105 / xxxxx / 22400 Nm <sup>2</sup> /h
11	DP COND. 1 / 2 / 3	19,1 / xxx / 19,1 kg/cm <sup>2</sup> g
12	DP IN CLOSED POSITION	0,056 / xxx / 0,121 kg/cm <sup>2</sup>
13	REQUIRED C <sub>v</sub> COND. 1 / 2 / 3	20,0 kg/cm <sup>2</sup>
14	VALVE BODY SIZE   RATING   STYLE	162 / xxx / 162
15	SELECTED CV   CHARACTERISTIC	DN 80 / 300 lbs / DOUBLE FLANGED
16	BODY MATERIAL	180 / ON-OFF
17	FLANGE RATING   FLANGE FACE FINISH	ASTM 352 LCB (-34°C)
18	FACE TO FACE STD.   FACE TO FACE LENGTH	300 lbs / SMOOTH FINISH 3.2 - 6.3 µmRA
19	VALVE SERVICE STANDARD	LARGE FEMALE FACE ANSI B16.5a / 180MM
20	VALVE CYCLIC SERVICE UNI. / BI-DIRECTIONAL	PSA HIGH CYCLING DUTY
21	VALVE INITIAL CONTROL POSITION	UNIDIRECTIONAL
22	SHAFT POSITION FLOW DOWN / UPSTREAM	FLOW SHAFT DOWNSTREAM
23	BEARINGS AND EXCLUDER RING MATERIAL	FOR HIGH CYCLE BUTTERFLY VALVE
24	SHAFT PACKING TYPE   MATERIAL	LIFE LOADED / PTFE
25	DISC   PINS   SHAFT MATERIAL	ASTM A487 CA 6 NM / MFR STD / ASME 420
26	SEAT TYPE   MATERIAL	SOFT SEAT / FKM (VITON)
27	LEAKAGE RATE (CLASS TO B16.104)	CLASS VI BUBBLE TIGHT
28	ACTUATOR TYPE / MOUNTING POSITION	PISTON, SPRING RETURN / A-HU
29	ACTUATOR SIZE / AIR CONNECTION SIZE	B1JU10/40C / 3/8" NPT
30	AIR SUPPLY PRESSURE MIN. / NORM. / MAX.	3,5 / 4,5 / 6,0 kg/cm <sup>2</sup> g
31	SPRING TYPE / ACTION	SINGLE SPRING / SPRING TO CLOSE
32	NUMBER OF CYCLES PER YEAR	+ / - 100000
33	VALVE DUTY ON/OFF or CONTROL	HIGH CYCLE DUTY / ON-OFF
34	VALVE POSITIONER MODEL	NOT REQUIRED
35	POSITIONER TYPE	
36	CALIBRATED RANGE	
37	AIR SUPPLY PRESSURE / AIR CONNECTION	4,5 kg/cm <sup>2</sup> g / NPTF
38	AIR FILTER / REGULATOR	NOT REQUIRED
39	SOLENOID	SOLENOID INSTALLED BY OTHERS
40	PROXIMITY SWITCH / POSITION	STONEL SR44B2MDS, EEx ia IIC T6 / CLOSED
41	TRAVEL STOP	STANDARD
42	TUBING & FITTING MATERIAL / SIZE	NOT REQUIRED
43	VALVE SUPPLIER	METSO
44	VALVE TYPE NO	
45	REMARKS :	3" CL300 MAPAG AC 25-Z- B1JU10/40C-LS
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*[Signature]*  
C.B. Дюкманов



UOP N.V. Noorderlaan 147, B-2030 Antwerp, Belgium

**AUTOMATIC BUTTERFLY VALVE**

**PROJECT SPECIFICATION**

Number

E-H6279-241

Sheet : 3 of 15

By : F. Heyman

Rev. 3

1	TAG NO.	
2		U-XCV55011, 55021, 55031, 55041, 55051, 55061
3	QUANTITY	U-XCV55071, 55081, 55091, 55101, 55111, 55121
4	SERVICE	12
5	MEDIUM   COMPOSITION   MOLECULAR WEIGHT	FEED / REPRESSURISATION
6	AMBIENT TEMPERATURE MIN. / MAX.	FEED GAS / H <sub>2</sub> , CO, CH <sub>4</sub> , CO <sub>2</sub> , H <sub>2</sub> O / 12,03
7	MINIMUM DESIGN METAL TEMPERATURE	-46 / +36 °C ACTUATOR POSITIONER LIMIT SW (note 1)
8	OPERATING TEMPERATURE MIN. / MAX.	-34 °C FOR VALVE BODY AND SEALS
9	OPERATING FLOW COND. 1 / 2 / 3	38,0 / 38,0 °C
10	PRESSURE UPSTREAM COND. 1 / 2 / 3	4989 / 16630 / 27738 Nm <sup>3</sup> /h
11	DP COND. 1 / 2 / 3	19.8 / 19.8 / 19.8 kg/cm <sup>2</sup> g
12	DP IN CLOSED POSITION	5,02 / 5,02 / 0,053 kg/cm <sup>2</sup>
13	REQUIRED C <sub>v</sub> COND. 1 / 2 / 3	20,0 kg/cm <sup>2</sup>
14	VALVE BODY SIZE   RATING   STYLE	15,4 / 51,4 / 730
15	SELECTED CV   CHARACTERISTIC	DN 150 / 300 lbs / DOUBLE FLANGED
16	BODY MATERIAL	920 / EQUAL PERCENTAGE
17	FLANGE RATING   FLANGE FACE FINISH	ASTM 352 LCB (-34°C)
18	FACE TO FACE STD.   FACE TO FACE LENGTH	300 lbs / SMOOTH FINISH 3.2 - 6.3 μmRA
19	VALVE SERVICE STANDARD	LARGE FEMALE FACE ANSI B16.5a / 210MM
20	VALVE CYCLIC SERVICE UNI / BI-DIRECTIONAL	PSA HIGH CYCLING DUTY
21	VALVE INITIAL CONTROL POSITION	UNIDIRECTIONAL
22	SHAFT POSITION FLOW DOWN / UPSTREAM	0 - 25%
23	BEARINGS AND EXCLUDER RING MATERIAL	FLOW SHAFT DOWNSTREAM
24	SHAFT PACKING TYPE   MATERIAL	FOR HIGH CYCLE BUTTERFLY VALVE
25	DISC   PINS   SHAFT MATERIAL	LIFE LOADED / PTFE
26	SEAT TYPE   MATERIAL	ASTM A487 CA 6 NM / MFR STD / ASME 420
27	LEAKAGE RATE (CLASS TO B16.104)	SOFT SEAT / FKM (VITON)
28	ACTUATOR TYPE / MOUNTING POSITION	CLASS VI BUBBLE TIGHT
29	ACTUATOR SIZE / AIR CONNECTION SIZE	PISTON, SPRING RETURN / C-HU
30	AIR SUPPLY PRESSURE MIN. / NORM. / MAX.	B1JU12/55C / 1/2" NPT
31	SPRING TYPE / ACTION	3,5 / 4,5 / 6,0 kg/cm <sup>2</sup> g
32	NUMBER OF CYCLES PER YEAR	SINGLE SPRING / SPRING TO CLOSE
33	VALVE DUTY ON/OFF or CONTROL	+/- 100000
34	VALVE POSITIONER MODEL	HIGH CYCLE DUTY / CONTROL
35	POSITIONER TYPE	METSO, SMART ND8221/CXT EEx ia IIC T6
36	CALIBRATED RANGE	SMART ELECTRO / PNEUMATIC
37	AIR SUPPLY PRESSURE / AIR CONNECTION	4 - 20 mA
38	AIR FILTER / REGULATOR	4,5 kg/cm <sup>2</sup> g / NPTF
39	BOOSTER	NOT REQUIRED
40	VALVE POSITION TRANSMITTER	YES MOORE 61H 1/4" NPT
41	TRAVEL STOP	0-100 % INCORPORATED IN POSITIONER EEx ia IIC T6
42	TUBING & FITTING MATERIAL / SIZE	STANDARD
43	VALVE SUPPLIER	FOR TUBE AND FITTINGS REFER TO E-H6279-241T
44	VALVE TYPE NO.	METSO
45	REMARKS :	6" CL300 MAPAG AC25 B1JU12/5C ND8221/ CXT1S1Y-I-Instf
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*[Signature]* С.В. Лохматов

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UOP N.V. Noorderlaan 147, B-2030 Antwerp, Belgium

**AUTOMATIC GLOBE VALVE**

**PROJECT SPECIFICATION**

Number

E-H6279-240

Sheet : 3 of 5

By : F. Heyman

Rev. 1

R  
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V

1	TAG NO.	
2		U-XCV55013, 55023, 55033, 55043, 55053, 55063
3	QUANTITY	U-XCV55073, 55083, 55093, 55103, 55113, 55123
4	SERVICE	12
5	MEDIUM   COMPOSITION   MOLECULAR WEIGHT	PROVIDING PURGE
6	AMBIENT TEMPERATURE MIN. / MAX.	HYDROGEN / H2 / 2,02
7	MINIMUM DESIGN METAL TEMPERATURE	-46 /+ 36 °C ACTUATOR POSITIONER LIMIT SW ( note 1) ①
8	OPERATING TEMPERATURE MIN. / MAX.	-34 °C FOR VALVE BODY AND SEALS ①
9	OPERATING FLOW COND. 1 / 2 / 3	38,0 / 43,0 °C
10	PRESSURE UPSTREAM COND. 1 / 2 / 3	2082 / xxx / 6940 Nm³/h
11	DP COND. 1 / 2 / 3	4,1 / xxx / 1,95 kg/cm²g
12	DP IN CLOSED POSITION	3,75 / xxx / 1,6 kg/cm²
13	REQUIRED Cv COND. 1 / 2 / 3	20,0 kg/cm²
14	VALVE BODY SIZE   RATING   STYLE	8,3 / xxx / 57,2 ( REDUCED TRIM)
15	SELECTED CV   CHARACTERISTIC	DN 80 / 300 lbs / FLANGED ①
16	BODY MATERIAL	TRIM 2,00 CV 78 / 82 / EQUAL PERCENTAGE
17	FLANGE RATING   FLANGE FACE FINISH	ASTM A 352 LCC ( -34°C) ①
18	FACE TO FACE STD.   FACE TO FACE LENGTH	300 lbs / SMOOTH FINISH 3.2 - 6.3 µmRA
19	VALVE SERVICE STANDARD	LARGE FEMALE FACE ANSI B16.5a / BY MFR
20	VALVE CYCLIC SERVICE UNI / BI-DIRECTIONAL	PSA HIGH CYCLING DUTY
21	VALVE INITIAL CONTROL POSITION	BI-DIRECTIONAL
22	FLOW OVER / UNDER PLUG	0 - 25%
23	SHAFT PACKING TYPE   MATERIAL	HEADER OVER PLUG
24	PLUG AND SHAFT MATERIAL	STANDARD TWIN V-RINGS   PTFE
25	SEAT TYPE   MATERIAL	316 STAINLESS STEEL
26	LEAKAGE RATE (CLASS TO ANSI/FCI-70-2)	SOFT   PTFE
27	ACTUATOR TYPE / MOUNTING POSITION	CLASS VI BUBBLE TIGHT
28	ACTUATOR SIZE / AIR CONNECTION SIZE	PISTON, SPRING RETURN / TOP MOUNTED
29	ACTUATOR ACTION	50 SQIN ①
30	AIR SUPPLY PRESSURE MIN. / NORM. / MAX. kg/cm²g	AIR TO OPEN
31	SPRING TYPE ACTION	3,5 / 4,5 / 6,0 kg/cm²g
32	NUMBER OF CYCLES PER YEAR	DUAL SPRING/ SPRING TO CLOSE ①
33	VALVE DUTY ON/OFF or CONTROL	+/- 100000
34	VALVE POSITIONER MODEL	HIGH CYCLE DUTY / CONTROL
35	POSITIONER TYPE	METSO, SMART ND822, EEx ia IIC T6 ①
36	CALIBRATED RANGE	SMART ELECTRO / PNEUMATIC
37	AIR SUPPLY PRESSURE / AIR CONNECTION	4 - 20 mA
38	AIR FILTER / REGULATOR	4,5 kg/cm²g / 1/4" NPTF ①
39	BOOSTER	NOT REQUIRED
40	PROXIMITY SWITCH / POSITION	SMC Low temperature ①
41	TRAVEL STOP	INCORPORATED IN POSITIONER EEx ia IIC T6 ①
42	TUBING & FITTING MATERIAL / SIZE	STANDARD
43	VALVE SUPPLIER	FOR TUBE AND FITTINGS REFER TO E-H6279-241T
44	VALVE TYPE NO	FLOWERVE ①
45	REMARKS :	VALTEK MARK ONE ND822 / -XT 1-AL ①
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47		note 1: Electrical Certificate for -40°C. Functional operation shall be guaranteed for -46°C ambient

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*[Handwritten Signature]*  
C.B. JUANMIGUEL